

**NEW** YEAR  
1991 - 93  
1990 - 97

MODEL  
LEGEND  
INTEGRA **NEW**

VIN APPLICATION  
See VEHICLES  
AFFECTED

BULLETIN NO.  
**96-005**



## Replacement of Radiator Upper Tank

(Supersedes 96-005, dated April 9, 1996)

### PROBLEM

Pressure and thermal cycling can cause the radiator upper tank to crack.

### VEHICLES AFFECTED

Legend Sedan and Coupe:

1991 - 92: All

1993:

Sedan - Thru VIN JH4KA7. . . PC027523

Coupe - Thru VIN JH4KA8. . . PC004172

Integra with A/T:

1990 - 91: All with Nippondenso radiator

(Identified as "Denso" on the top tank.)

Integra with M/T:

1990 - 93: All with Nippondenso radiator

(Identified as "Denso" on the top tank.)

1994 - 96: All

1997:

Sedan - Thru VIN JH4DB7. . . VS005079

Coupe - Thru VIN JH4DC4. . . VS015437

**NOTE:** This bulletin does not apply to the Integra GS-R.

### CORRECTIVE ACTION

Remove the radiator, then replace the upper tank and O-ring with the parts listed under PARTS INFORMATION.

To replace the upper tank, you need a special tool designed to crimp the radiator core retainer tabs to the tank. If you do not have the special tool and the experience needed to use it, sublet the tank replacement to a qualified radiator repair shop.

**NOTICE** Do not attempt to remove or install the radiator tank using vise grip or channel lock pliers. If the clamping force at the core retainer tabs is not accurate, the radiator may leak.

### PARTS INFORMATION

Radiator Upper Tank Set (Upper tank and O-ring):

Legend: P/N 06190-PY3-A01

Integra:

1990 - 91 with A/T: P/N 06190-PR4-999

1990 - 93 with M/T: P/N 06190-PR3-999

1994 - 97 with M/T: P/N 06190-P72-999

### WARRANTY CLAIM INFORMATION

**In warranty:** The normal warranty applies.

**Out of warranty:** Any repair performed after warranty expiration may be eligible for goodwill consideration by the District Technical Manager or your Zone Office. You must request consideration, and get a decision, before starting work.

OP #	Description	FRT
114100	Legend: Remove and reinstall radiator	1.4
A	For A/T, add	0.2
114100	Integra: Remove and reinstall radiator	1.2
A	With A/T, add	0.2
B	With A/C, add	0.2
114096	Administration of sublet repair	0.2 hour

Failed P/N: Legend, All: 19010-PY3-902  
1990 - 91 Integra with A/T:  
19010-PR4-A54  
1990 - 93 Integra with M/T:  
19010-PR3-023  
1994 - 97 Integra with M/T:  
19010-P72-003

Defect code: 060

Contention code: B06

Template ID: Not used for this bulletin.

Skill level: Repair Technician