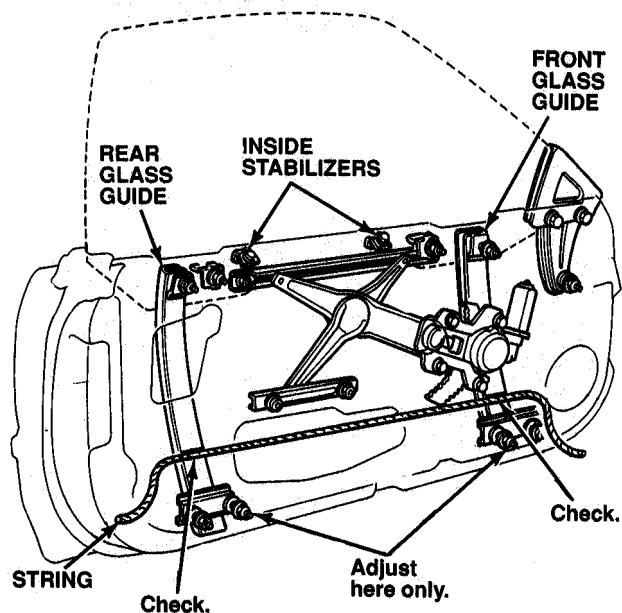




## Integra Front Door Glass Chatters

A “chatter” when the front door glass is raised and lowered on a '90-93 Integra can usually be eliminated by realigning the glass guides and regulator.

1. Remove the door panel as described in the S/M.
2. Remove the four window regulator motor mounting bolts.
3. Shim the regulator motor 2 mm away from the door skin: Insert a 2 mm thick washer between the door skin and the regulator motor at each mounting bolt location, then reinstall the mounting bolts.
4. Make sure the front and rear glass guides are parallel with each other longitudinally: Run a string from the leading edge of the front glass guide to the trailing edge of the rear glass guide. If the guides are parallel, the string will lay flat against both guides.



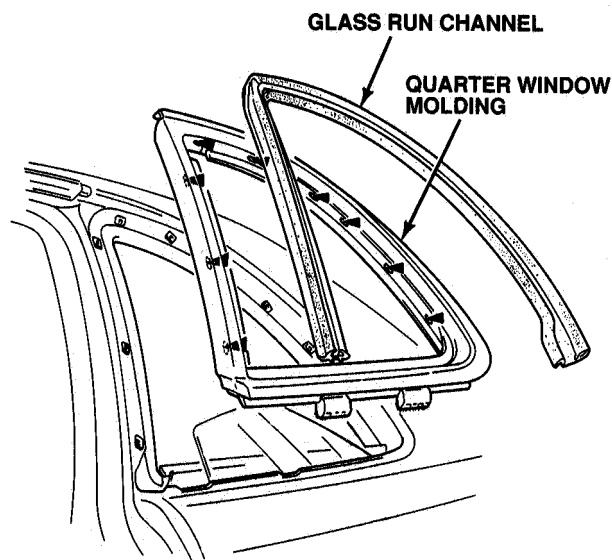
5. If the guides are not parallel, adjust them as necessary until the string lays flat. To avoid changing the glass camber, adjust only the *rear* adjusting bolt on the front guide, and the *front* adjusting bolt on the rear guide.
6. Once the guides are parallel, turn the adjusting bolts described above two full turns counterclockwise, then tighten the locknuts.
7. With the door glass lowered fully, make sure the inside stabilizers touch the glass lightly, then reinstall the door panel.



## Repair Loose Quarter Window Trim

If the outer rubber trim on a '91-92 Legend Coupe quarter window molding is loose and sticking out, repair it as follows. (Replace the quarter window molding assembly only if the rubber trim is missing.)

1. Lower the quarter glass fully.
2. Peel the glass run channel out of the quarter window molding.
3. Remove the nine screws, then remove the quarter window molding.



4. Clean the quarter window molding and the outer rubber trim with adhesive remover, then reattach the trim with cyanoacrylate adhesive (“Super Glue”).
5. Reinstall the quarter window molding and the glass run channel.



## Great PQR's

Our Service Engineering Information Department regularly recognizes those of you who send in Product Quality Reports that are legible, complete, well-written, and include illustrations or pictures. Thanks, this month, to:

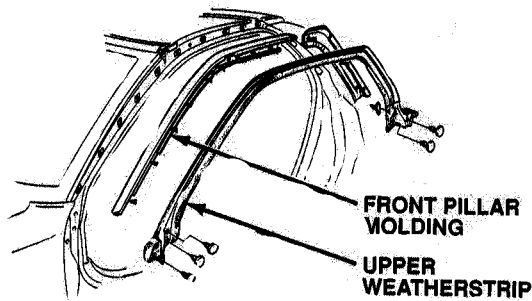
Dean Areaga . . . . . Arrowwood Acura  
 Kyle Bartha . . . . . Lindsay Acura  
 Dave Carney . . . . . Bell Acura  
 Alan Foskett . . . . . Marty Sussman Acura  
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 Philip Wan Acura of Boston



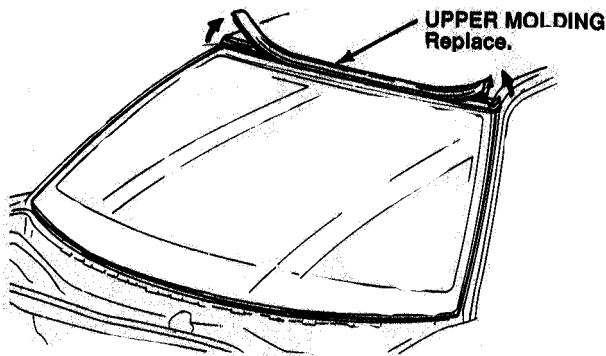
## Silicone Shrinks NSX Windshield Molding

In the "Creak from NSX Windshield/Dash" article in the May '92 issue of S/N, we mentioned installing the upper windshield molding "with a dose of silicone lubricant." Since then, we've found it's best to use dishwashing soap or tire mounting lube instead of silicone. Silicone stays too slippery, and may allow the upper windshield molding to "shrink" and pull away from the front pillar moldings. Here's the easiest way to replace a shrunken molding:

1. Remove both door glass weatherstrips and front pillar moldings.



2. Using needle nose pliers, remove the small stiffener from each end of the windshield molding (between the molding and the windshield).
3. Remove the molding by pulling the ends straight up.



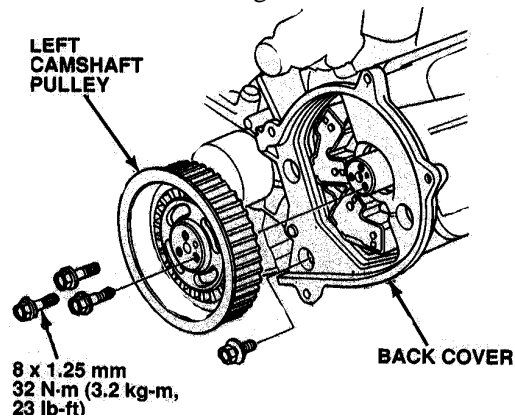
4. Clean any excess windshield glue from under the edge of the windshield and the upper molding fastener.
5. Remove the stiffeners from each end of the new upper windshield molding. Lube the molding with dishwashing soap or tire mounting lube, then work it into place using a 1 inch wallpaper seam roller (available from your local paint store).
6. Install the molding stiffeners, then reinstall the front pillar moldings and weatherstrips.



## Legend Water Pump Replacement

Two steps are missing from the water pump replacement procedure on page 10-9 of the '91-93 Legend S/Ms. Add these steps after step 2 (timing belt removal):

- 2a. Remove the left camshaft pulley.
- 2b. Remove the left timing belt back cover.



## Replace ABS High-Pressure Hose at 60K

Have you ever noticed that the Maintenance Schedule for ABS-equipped cars says to replace the ABS high-pressure hose at 60,000 miles? Do you know exactly which hose that is?

Quite simply, it's the rubber hose that connects the modulator with the pump, along with its four sealing washers. Here's a high-pressure hose part number round-up for all ABS-equipped cars to date:

Model	High-pressure hose
'90-92 Integra	57380-SK7-A03
'87-90 Legend	57380-SG0-A01
'91-93 Legend	57380-SP0-A01
'91-93 NSX	57380-SL0-J02
'92-93 Vigor	57380-SL5-A52
Sealing washers	90545-300-000
(for all models above, four per car)	

### ACURA ServiceNews

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# ACURA ServiceNews Survey 1992

Please take a few minutes to complete the survey below. Add any comments or suggestions that you have, then fold it, tape it, and stick it in the mail. We need your feedback!

1. Which *one type* of article would you like to see more of in ServiceNews?

\_\_\_ Tips from the field (you)

\_\_\_ Troubleshooting/Diagnosis

\_\_\_ Theory/Description

\_\_\_ Related parts information

\_\_\_ Your ideas \_\_\_\_\_

2. Which *three sources* do you use most frequently for technical information?

\_\_\_ Service Manuals

\_\_\_ Tech Line

\_\_\_ Service Bulletins

\_\_\_ Another Technician/Service Manager

\_\_\_ ServiceNews

\_\_\_ Training Videos

\_\_\_ Other (specify) \_\_\_\_\_

3. How often do you use the ServiceNews Index to find repair information for specific problems?

\_\_\_ Often (at least once a week)

\_\_\_ Rarely (about once a month)

\_\_\_ Never

4. What would make it easier to find the information you need?

\_\_\_ More descriptive article titles

\_\_\_ Index by model, as well as repair category

\_\_\_ Your ideas \_\_\_\_\_

5. Which of the 1992 articles were *most helpful* to you? (list the title and month of issue)

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

6. Which articles were *least helpful* to you? (tell us why)

\_\_\_\_\_  
\_\_\_\_\_

7. Any additional suggestions for improvement of ServiceNews?

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